FE BUTTERFLY VALVE



IPEX THERMOPLASTIC VALVES

Special Features:

- · Bi-directional flow
- Ease of throttle.
 Special key system allows for several throttling positions
- Special antifriction rings allow for low torque
- · Double sealed shaft
- Self centering seat
- ISO pad and shaft dimension
- Part of the Xirtec[™] system of pipe, valves and fittings



Body Material: PVC

Size Range: 2 1/2" thru 8"

Disc: PVC

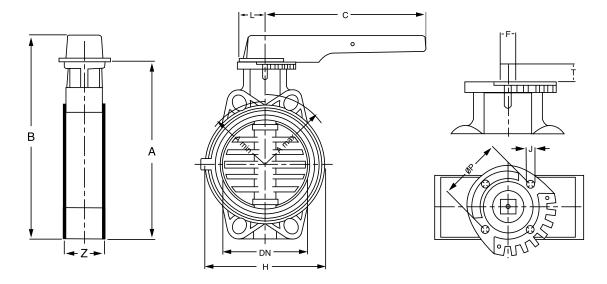
Pressure: 150 psi

Seal: EPDM

End Connection: Flanged (ANSI 150)

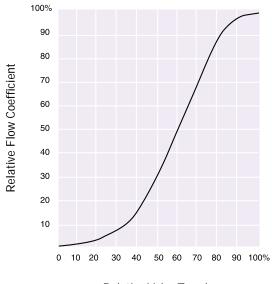


TECHNICAL DATA



| Dimensions | | | | | | | | | | | | | |
|------------|-------|------|-------|-------|-------|-------|------|-------|------|------|------|-------|-------|
| D | В | Z | С | Н | A min | A max | F | T max | Р | J | L | V | Wgt |
| | | | | | | | | | 1.97 | 0.28 | | | |
| 2 1/2 | 9.76 | 1.81 | 9.84 | 6.50 | 5.06 | 5.67 | 0.43 | 0.47 | 2.76 | 0.35 | 1.77 | 7.83 | 3.19 |
| 3 | 10.37 | 1.93 | 9.84 | 5.12 | 5.71 | 6.26 | 0.55 | 0.63 | 2.76 | 0.35 | 1.77 | 8.78 | 3.59 |
| 4 | 11.81 | 2.20 | 9.84 | 5.91 | 6.50 | 7.50 | 0.55 | 0.63 | 2.76 | 0.35 | 1.77 | 9.92 | 4.40 |
| 5 | 13.23 | 2.52 | 13.23 | 7.28 | 8.03 | 8.46 | 0.67 | 0.75 | 2.76 | 0.35 | 1.77 | 11.34 | 6.16 |
| 6 | 14.17 | 2.76 | 13.23 | 8.27 | 9.06 | 9.53 | 0.67 | 0.75 | 2.76 | 0.35 | 1.77 | 12.28 | 8.14 |
| 8 | 15.28 | 2.80 | 16.73 | 12.69 | 11.03 | 11.74 | 0.87 | 0.95 | 4.02 | 0.43 | 2.36 | 15.29 | 14.42 |

Dimensions are in inches, weight in pounds.



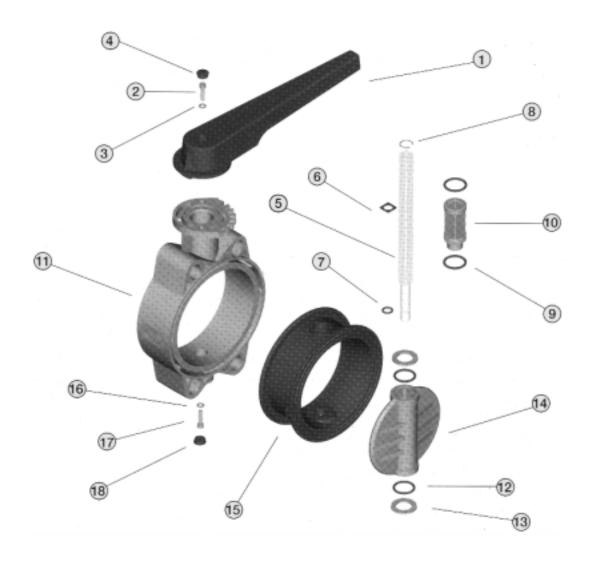
Relative Valve Travel

| | psi | | | | | | | |
|------------------|-----|------|------|-------|--------|-------|--------------|--|
| e | 175 | | | | | | | |
| Working Pressure | 150 | | | _ | | | | |
| Pre | 120 | | | | | | | |
| ing | 90 | | | | | | | |
| or X | 60 | | | | _ / | | | |
| ≶ | 30 | | | | ٥ | 6 | | |
| | | 32 | 64 | | 104 | 14 | 0 | |
| | | Worl | king | Tempe | eratui | re °F | . | |

Cv = flow rate (GPM) @ 68°F with 1 psi pressure drop

| Size (in) | Cv | | | | |
|-----------|------|--|--|--|--|
| 2 1/2 | 119 | | | | |
| 3 | 248 | | | | |
| 4 | 413 | | | | |
| 5 | 692 | | | | |
| 6 | 1309 | | | | |
| 8 | 2135 | | | | |

EXPLODED PARTS VIEW



| Position | Components | Material | | | |
|----------|--------------------|-------------------|--|--|--|
| 1 | handle | PVC | | | |
| 2 | screw | stainless steel | | | |
| 3 | washer | stainless steel | | | |
| 4 | protection cap | PE | | | |
| 5 | shaft | zinc plated steel | | | |
| 6 | shaft o-ring | EPDM or VITON | | | |
| 7 | shaft o-ring | EPDM or VITON | | | |
| 8 | seeger ring | stainless steel | | | |
| 9 | bush o-ring | EPDM or VITON | | | |
| 10 | bush | nylon | | | |
| 11 | body | PVC | | | |
| 12 | disc o-ring | EPDM or VITON | | | |
| 13 | anti-friction ring | PTFE | | | |
| 14 | disc | PVC | | | |
| 15 | primary liner | EPDM or VITON | | | |
| 16 | washer | stainless steel | | | |
| 17 | screw | stainless steel | | | |
| 18 | protection cap | PE | | | |

GUIDE SPECIFICATION FE SERIES: BUTTERFLY VALVE

1.0 Butterfly Valves - FE

1.1 Material

- Valve body and disc shall be made of PVC resin which meets or exceeds the requirements of 12454 according to ASTM D-1784.
- Valve shaft shall be made of Zinc plated steel.

1.2 Seats

Liner boot shall be EPDM.

1.3 Seals

O-ring shall be EPDM.

2.0 Design Features

- Shaft shall have standard ISO square dimensions for direct mounting of actuators.
- Disc seating shall be provided by a pyramidal elastomeric liner boot.
- Liner shall:
 - a) completely isolate valve body from flow.
 - b) function as flange gasket on both sides of the valve.
- Body cavity shall feature a special serrated surface to prevent liner slippage and compression.

2.1 Pressure Rating

- Valves shall be rated at 150 psi at 73°F.
- 3.0 Butterfly valves shall be Xirtec[™] 140 by IPEX or approved equal.



Customer Service Centers

Charlotte

10100 Rodney Street, Pineville, NC 28134

Tel: (704) 889-2431 Toll Free: (800) 578-7681 Fax: (704) 889-2810

Chicago

46 Sherwood Terrace, Lake Bluff, IL 60044

Tel: (847) 295-4643 Toll Free: (800) 258-1445 Fax: (847) 295-6038

Houston

2228 Wirtcrest, Suite H, Houston, TX 77055

Tel: (713) 683-3893 Toll Free: (800) 735-4784 Fax: (713) 683-6259

Louisville

2000 Watterson Trail, Louisville, KY 40299

Tel: (502) 491-8939 Toll Free: (800) 766-2037 Fax: (502) 491-8796

Toronto

2441 Royal Windsor Drive, Mississauga, ON L5J 4C7

Tel: (905) 403-0264 Toll Free: (800) 463-9572 Fax: (905) 403-9195

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